



METAL STAMP PER NOTE 1  
FILL WITH WHITE ENAMEL PAINT

THIS DIA, AFTER  
SAWCUT DRAW DOWN  
.005 USING ITEM 2

① SAE 4340  
HDN RC 32-36  
SCALE 1/1  
NOTES:

1. MARK "12-19 HIGH CHARACTERISTICS" "63005 ALLISON" ALLISON TOOL CO. "HEV" AND LAST REVISION LETTER "IF NOT MANUFACTURED BY ALLISON, ALSO MARK "MFR." AND MANUFACTURE, GAGE CODE OR NAME OR TRADEMARK, AND CONTACT NO

2. BLACK OXIDE PER AMS 2485  
ITEMS 1 AND 3

ITEM NO.	QUANTITY	DESCRIPTION	PRICE CODE	PART NO.	MATERIAL DATA	EQUIV. PART NO.
5	1	CHAIN, SASH		W495	3610 T11 X	MCMASTER-CARR
4	2	SCREW, BUTTON			10.00 LG	
		PO CAP			125-40 X	STL
					1.36 LG	
3	1	PLUG				STL
2	1	SCREW, SCH			250-78 X	STL
		CAP				
1	1	PLATE			2.00 LG	STL

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THE BASIC DRAWING EXCEPT WHERE A NUMBER APPEARS IN THE PART NUMBER COLUMN. IN THE CASE OF SOME PARTS, A DASH NUMBER MAY BE USED IN LIEU OF A MILITARY NO. IN ORDER TO USE MILITARY NO. INSTEAD OF A DASH NUMBER.

This data is furnished with the understanding that it will be used for service overhead purposes only and not to manufacture or process the manufacture of the part (s) shown and/or described. The spares made or drawings and/or be maintained in the event of the recipient and not be disclosed to any third party without specific written consent of the Allstate Gas Turbine Division, S. R. C.

SUPPORT ASSY,  
COMPRESSOR, FRONT  
REF

UNLESS OTHERWISE SPECIFIED:  
 BREAK SHARP EDGES 0.005  
 RADIUS 0.010  
 FILLET RADIUS 0.010  
 ON ANGLES 1:1  
 ON 2 PLACE DECIMALS ±.02  
 ON 3 PLACE DECIMALS ±.010

UDS ALL DIMENSIONS  
 ARE IN INCHES

AMS 2465  
 SAE 4340

THIRD  
 ANGLE  
 PROJECTION

[illegible]

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG

REF-